

Technical Data Sheet

RED DEVIL, INC.

Product: ONETIME Lightweight Spackling
Product No: 0541, 0542, 0544, 0545, 0548
ACE Reference: 11735, 11736, 11737, 17396, 1205053

Description: A lightweight, premium quality, acrylic spackling formulation for interior or exterior use. It requires only one application for most patching jobs. Specially formulated for superior performance, this product will not crack or shrink. Product should be well worked or stirred for proper consistency prior to use. Note: Exterior applications should be painted. Not recommended on metal or plastic surfaces. Protect from water/rain for 72 hours. Do not apply to exterior walls that have been power washed. Do not apply to exterior horizontal surfaces where water ponding may occur. Do not use as a skim coat for smoothing large, rough surfaces. Not designed for use as a joint compound. Sanding not normally required.

Typical Properties:

Consistency	Light, Creamy
Weight Per Gallon	3.0 +/- 0.20 lbs.
Sp. Gr.	0.36 to 0.38
% Solids (TNV)	43.0% +/- 3.0%
pH	9.0 ± 0.50
Color	White
Ultraviolet Color Stability	Excellent
Odor	Mild acrylic/Ammonia
Application Temperature	Do not apply if temperature is < 50 F or > 100 F
Shrinkage	None in most applications
Full Cure	72 Hrs. (Longer in conditions of high humidity)
Paint Over Time	Latex: Immediately on small dents, cracks or nail holes Oil-based: 72 Hours or when fully cured
Flash Point	Greater than 200°F (94°C)
Freeze/Thaw Stability	Passes 5 cycles
Stain Resistance	Excellent
Slump Resistance	Excellent
Water Resistance	Excellent (when cured & painted)
Crack Resistance	Excellent (when cured)
Adhesion to:	Wood, Wallboard, Masonry, Plaster =Excellent
Clean-up Solvent (before cure)	Water
Shelf Life	1 year unopened @ 77°F (25°C)
Storage	Store at temperatures above freezing.
Standard Container	_ pint, pint, quart, gallon HDPE tubs, 5 oz. HDPE sq. tubes
VOC:	4.0%/wt.
CARB Compliance:	YES
Prop 65 Ingredients:	NONE

Recommendations for use of this product are based on tests we believe to be reliable. Manufacturer and seller are not responsible for results where this product is used under conditions beyond our control. Under no circumstances will Red Devil, Inc. or the seller be liable to anyone in excess of the purchase price of this product.

Issue Date: January 19, 2004